

8 Classic Forms of Waste

Process improvement requires elimination of waste.

Remember **TIM P WOOD**

Transportation (unnecessary conveyance)

Inventory

Motion

People Underutilization

Waiting (delays)

Over processing (doing extra steps)

Overproduction (doing work not requested)

Defects (includes rework/repair time to correct mistakes)

Used with permission. Dr. Pat Hammett, Director of live and online Six Sigma programs, University of Michigan College of Engineering.

**Constantly strive to separate
value from waste**

