8 Classic Forms of Waste

Process improvement requires elimination of waste. Remember *TIM P WOOD*

- Transportation (unnecessary conveyance)
- Inventory
- Motion
- People Underutilization
- Waiting (delays)
- Over processing (doing extra steps)
- Overproduction (doing work not requested)
- Defects (includes rework/repair time to correct mistakes)

Constantly strive to separate value from waste

Used with permission. Dr. Pat Hammett, Director of live and online Six Sigma programs, University of Michigan College of Engineering.

From the Lean-Six Sigma Green Belt Certification